



Dart Aerospace Ltd.
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646.9501

Job Sheet 214865



Part No: 646.9501

Job Qty: 1 pcs

Part Name: 206A/B/L-Series Cable Cutter System, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/3/20

Job Tracking No:

Due Date: 12/4/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	DAS Sign-off
110	Packaging 1 - Pick Kit	1 pcs	12/4/20	12/4/20	0.00	0.00	Packaging 1 - SCH-S	✓	80
120	QC 4	1 pcs	12/4/20	12/4/20	0.00	0.00	QC 4 - 28		9-89
							QC 4 - 58		
							QC 4 - 69		NOV 25 2020
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		DAS 72 NOV 25 2020
							QC 4 - 74		9-89
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/4/20	12/4/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		



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Container No: S315957



Part: 646.9501

Job No: 214865

Serial No/Batch: S315957

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02271LA 14/08/07-T6 STC SH10

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					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	DAS 72
					Packaging 3 - 26 - B4B	9-89 NOV 2 5 2020
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
135	DC - 1 - B4B	1 pcs	12/4/20	0.00 0.00	DC - 1 - B4B	21 NOV 2 5 2020
					DC - 2 - B4B	9-89
140	QC 21 - FG	1 pcs	12/4/20	0.00 0.00	QC 21 - FG - 21	DAS
					QC 21 - FG - 70	21
					QC 21 - FG - 9	9-89 NOV 2 5 2020
					QC 21 - FG - 77	
					QC 21 - FG - 28	

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 646.9501 Location : FG101

135 - Document Control - Photocopy bluefile & type labels per PPP 646.9501

140 - QC21- Final Inspection - Work Order Release

(018124)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	Exp → 1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S314314 11/06/2021 ✓
600.0991	Magnabond 6398 Part B Size 112 ml	Exp → 1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S314315 11/06/2021 ✓
600.1012 ✓	Sealant PR1425B2 (#654 sem)	Exp → 1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S304849 10/05/2021 ✓
646.9601	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S315518 ✓
646.9602 ✓	Lower Cutter Assembly High	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S109598 ✓
646.9810 ✓	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S256686 ✓
646.9910 ✓	Struts	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	S299948 ✓
647.0110 ✓	Roof Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S263723 ✓
647.0111 ✓	Panel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S272289 ✓
647.0112 ✓	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	S303073 ✓
647.0113 ✓	Strut Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S263737 ✓
647.0114 ✓	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S022828 ✓
647.0115 ✓	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S022827 ✓
647.0116 ✓	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S249941 ✓
647.0310 ✓	Channel	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S2630510 S253708 ✓
647.0410 ✓	Tube	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S256642 ✓
647.1210 ✓	Screen	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S270684 ✓
AN3-10A ✓	BOLT	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S253416 ✓
647.0210 ✓	Rail	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S254091 ✓
AN3-11A ✓	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S304745 ✓
AN3-3A ✓	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S28635 ✓
AN743-13 ✓	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S257228 ✓
CCR264SS3-04 ✓	Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	S301019 ✓
CCR264SS-3-06 ✓	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S255150 ✓
DAS CCR264SS3-2 ✓	Rivet, Cherry	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	M138333 ✓
21 CR3212-4-204 ✓	Cherry Rivet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S294916 ✓
9-89 CR3212-5-4 ✓	Cherry Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S020629 P0038585 ✓
CR3213-4-05 ✓	Rivet	26 Ea (26 ea)	110-Packaging 1 - Pick Kit	S306106 ✓
CR3213-4-1 ✓	Cherry Rivet	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	S237729 ✓
CR3213-4-2 ✓	Cherry Rivet	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	S249574 ✓
CR3213-4-3 ✓	Rivet, Cherry	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	S249573 ✓
CR3213-4-404 ✓	Rivet, Cherry	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	S309245 ✓
CR3213-4-6 ✓	Rivet	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	S134760 ✓
MS21042-08	Use MS21042L08 ✓	54 Ea (54 ea)	110-Packaging 1 - Pick Kit	S307361 ✓
MS21042-3	Nut use MS21042L3 per QSI 017	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	S309678 ✓
MS21047-3	Nut Plate ✓	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S238007(S) S24803 6(x1) ✓
MS21059-3	Nut Plate ✓	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S123900 ✓
MS21059L08	Nut ✓	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S017100 ✓
MS24694-S8	Screw ✓	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S024952 P0038586 ✓
MS27039-08-06	Screw ✓	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S006962 M13832 6 ✓
MS27039-08-09	Screw ✓	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	P0038586 ✓
MS27039-08-11	Screw ✓	43 Ea (43 ea)	110-Packaging 1 - Pick Kit	S020601 ✓
MS27039-08-12	Screw ✓	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S307454 ✓
MS27039-08-13	Screw ✓	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	S306830 ✓
MS27039-1-08	Screw ✓	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S309251 ✓
MS27039-1-11	Screw ✓	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	S019321 ✓
MS35842-11	Hose Clamp ✓	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S019322 ✓
NAS1149F0332P	Washer (AN960-10L) ✓	62 Ea (62 ea)	110-Packaging 1 - Pick Kit	S310895 ✓
NAS1149FN832P	Washer (AN960-8) ✓	111 Ea (111 ea)	110-Packaging 1 - Pick Kit	S309680 ✓
NAS1835-08	Insert ✓	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	P0038585 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	2	0
	600.0991	1	2	0
	600.1012	1	21	0
	646.9601	1	0	0
	646.9602	1	4	0
	646.9810	1	3	0
	646.9910	4	23	0
	647.0110	1	25	0
	647.0111	1	14	0
	647.0112	8	72	0
	647.0113	2	7	0
	647.0114	1	38	0
	647.0115	1	37	0
	647.0116	2	9	0
	647.0210	1	6	0
	647.0310	2	21	0
	647.0410	1	5	0
	647.1210	1	16	0
	AN3-10A	8	158	0
	AN3-11A	8	162	0
	AN3-3A	1	52	0
	AN743-13	1	27	0
	CCR264SS-3-06	8	143	0
	CCR264SS3-04	12	86	0
	CCR264SS3-2	4	242	0
	CR3212-4-4	1	0	0
	CR3212-5-4	8	36	0
	CR3213-4-05	26	193	0
	CR3213-4-1	14	28	0
	CR3213-4-2	18	177	0
	CR3213-4-3	18	317	0
	CR3213-4-4	19	23	0
	CR3213-4-6	20	204	0
	MS21042-08	54	0	0
	MS21042-3	17	380	0
	MS21047-3	6	174	0
	MS21059-3	2	35	0
	MS21059L08	4	83	0
	MS24694-S8	5	141	0
	MS27039-08-06	4	229	0
	MS27039-08-09	4	104	0
	MS27039-08-11	43	270	0
	MS27039-08-12	2	92	0
	MS27039-08-13	6	130	0
	MS27039-1-08	5	240	0
	MS27039-1-11	5	123	0
	MS35842-11	1	21	0
	NAS1149F0332P	62	2,263	0
	NAS1149FN832P	111	1,144	0
	NAS1835-08	4	10	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					